

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	18-544	18.2.13	VM	ML


SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829, AMS 6395

PART NUMBER: MT-4140-S-[T.TTT] x [W.WWW]
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063
EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

 Hawkesbury, Ontario, Canada			
TITLE AISI 4140 / 4142 STEEL SHEET OR PLATE			
PART NO. MT-4140-S			REV A
TOOL NO. -		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 2/13/2018		
DRAWN BY:	VM 02/13/2018		
CHECKED BY:	VM 02/13/2018		
MFG REVIEW BY:	DD 02/13/2018		
APPROVED BY:	ML 02/14/2018		
TOLERANCES:		FRACTIONS ± 1/8	
.XXX ± .005		ANGLES ± .5°	
.XX ± .01		SURFACE	
.X ± .1		ROUGHNESS	
SCALE: NTS		SHEET 1 OF 1	
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